

Amendments to the Specification:

Please replace the first paragraph after the title on page 1 with the following replacement paragraph:


A1
The present invention concerns a nut according to the preamble of claim 1, as well as a method for its fabrication, the nut being of the type comprising a nut body and a turning plate, the nut body having an enlarged shoulder, the turning plate being capable of rotating and being inseparably arranged on the nut body, the turning plate being shoved onto the nut body and secured by means of a locking element.

Please replace the paragraph bridging pages 5 and 6 with the following replacement paragraph:

A2
The hatched line in figure 2 indicates that instead of the cylindrical surface region 23 one can have a slightly conical surface region 23'. ~~What is not shown is that, at~~ At the upper end of the cylindrical 23 or slightly conical surface region 23', in the example of embodiment, i.e., at the transition from the cylindrical 23 or slightly conical surface region 23' to the conical surface region 24 there can be provided a small bevel or chamfer C. These configurations facilitate the shoving of the turning plate 20 onto the neck piece 17 after making the bead 26 (see further below).

Please replace the paragraph bridging pages 6 and 7 with the following replacement paragraph:

A3
The turning plate 20 can be shoved onto the neck piece 17 before or after making the bead 26. In the latter case, the turning plate 20 is shoved or forced past the bead 26 with some expenditure of force, generally mechanical. It is advantageous to have a slightly conical surface region 23' and/or a bevel or chamfer C at the upper end of this surface region, because this facilitates the shoving on



of the turning plate 20. If a slightly conical surface region 23' is provided, then its inner diameter at the top, i.e., at the end facing the base body 11, is equal to or somewhat larger than the diameter of the bead 26. The inner diameter at the bottom, i.e., at the end facing the bead 26, is less than the diameter of the bead 26.
